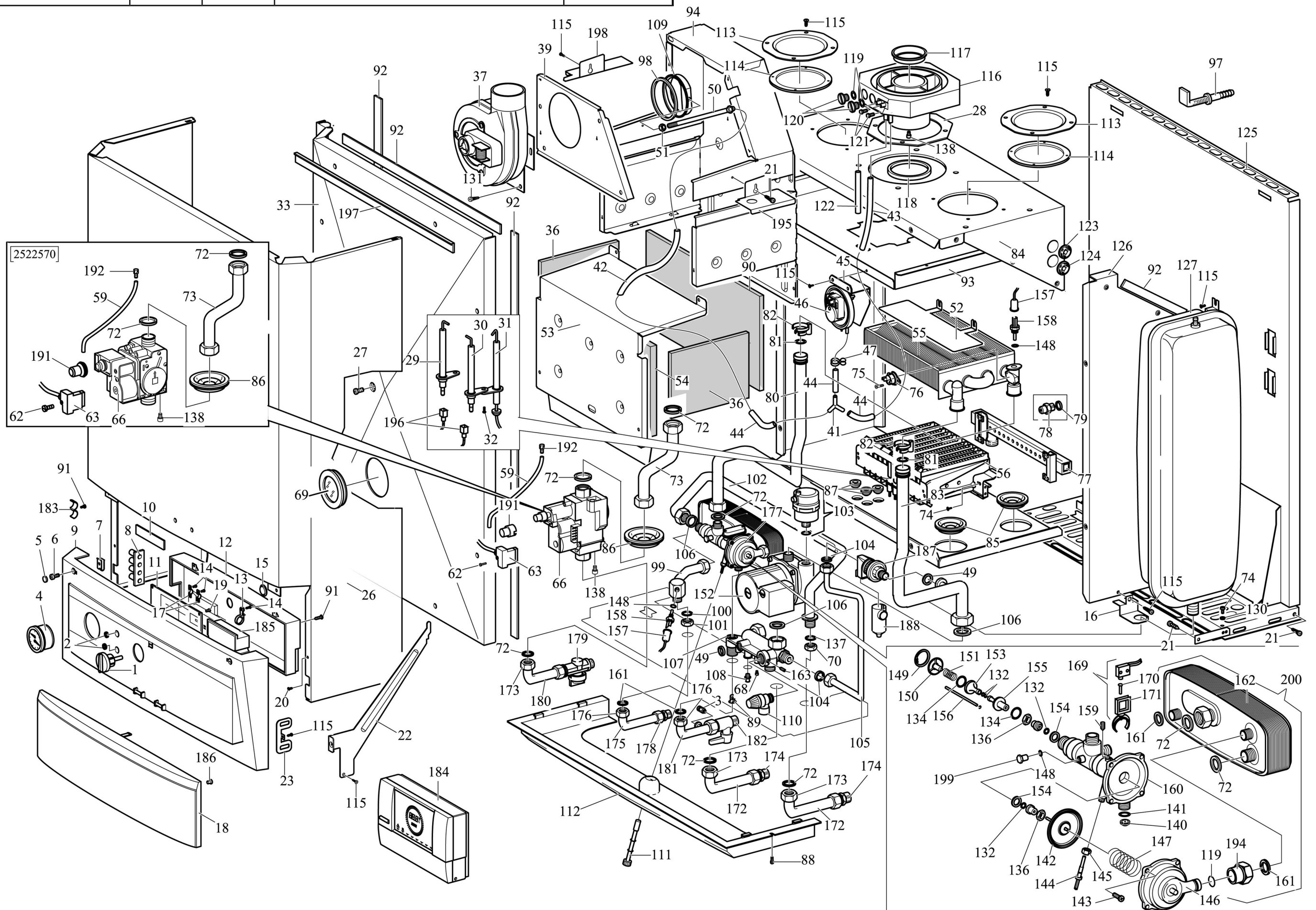




N°	CODE	DESCRIPTION	SERIAL NUMBER START OF SERIES
-	3.013122	Control panel - complete	2237941
-	3.013125	Set of 3-way spares	
-	3.013298	Sealed chamber cover assembly	
-	3.013494	G20 gas conversion kit	
-	3.013495	LPG gas conversion kit	
-	3.015435	'Blister' components connection assembly	2376639
-	3.014703	Control panel - complete	
-	3.015446	Control panel - complete	
-	3.014703	Control panel - complete	
-	3.015983	Control panel - complete	
1	1.014054	Knob, main switch	2522570
2	1.010365	LED lens	
3	1.017457	1/8"M breather valve, manual	
4	1.015584	Pressure gauge	
5	1.013751	Hole plug for control panel	
6	1.2337	3.9x25 self-tapping screw, crosshead	2584399
7	1.1378	Twin press-stud, 11x16x3.5	
8	1.013466	Grommet for control panel	
9	1.014364	Bezel, control panel	
10	1.012874	"Immergas" nameplate, plastic	
11	1.016728	Adjustment card	2237941
12	1.013408	Back cover, control panel	
13	1.4072	Clip with clamp screw hole	
14	1.4139	3.9x13 self-tapping screw, crosshead	
15	1.011968	Plug, access hole	
16	2.011598	Bracket, expansion tank	2376639
17	1.7908	Steab cable clamp, black	
18	1.014401	Door, bezel	
19	1.2265	3.2x9.5 self-tapping screw, "Rapid fix"	
20	1.013219	4.2x6.5 self-tapping screw, crosshead, cone point	
21	1.4557	4.2x9.5 self-tapping screw, crosshead, with shoulder	2522570
22	2.011195	Lx bracket, mini-frame	
22	2.011196	Rx bracket, mini-frame	
23	2.010989	Bracket for control panel	
26	3.014929	Casing framework assembly	
27	1.015046	M6x20 screw, countersunk head	2237941
28	1.013436	Gasket, pocket flange	
29	1.2405	Lx ignitor	
30	1.2408	Rx ignitor	
31	1.011121	Ignitor sensor	
32	1.0152	3.9x9.5 self-tapping screw, crosshead	2376639
33	3.013365	Cover, sealed chamber	
36	1.017984	Ceramic fibre panel, side	
37	1.018746	Fan	
39	2.011198	Front cover, flue outlet	
41	1.014373	"Y" hose union	2522570
42	1.2363	4x8 silicone tube	
43	1.2363	4x8 silicone tube	
44	1.2363	4x8 silicone tube	
45	2.011601	Angle bracket, pressure switch	
46	1.8396	Pressure switch	2376639
47	1.010500	Spring pipe clamp for silicone pipe	
49	3.A0184	Set of 1/4" seals	
50	1.015073	Fitting, pressure takeoff pipe	
51	1.011749	M8x0.5 nut, pressure takeoff	
52	2.011064	Deflector flue outlet	2522570
53	2.011408	Front wall, combustion chamber	
54	1.017602	Ceramic fibre panel, front	
55	1.013266	86-fin exchanger	
55	1.015791	86-fin exchanger	
56	1.017623	Burner, 12 ramps	2376639
59	1.2363	4x8 silicone tube	
62	1.013186	M3.5x16 screw	
62	1.010265	M3x25 screw for gas valve connector	
62	1.013186	M3.5x16 screw	
63	1.013341	Gas valve connector	2522570
63	1.019554	Gas valve connector	
63	1.013341	Gas valve connector	
66	1.014365	Gas valve, SIT 845 with connections	
66	1.015803	Gas valve, VK4105	
66	1.014365	Gas valve, SIT 845 with connections	2376639
68	1.1176	M5x8 screw, crosshead	
69	3.012705	Inspection hole glass assembly with seal	
70	1.1260	3/4" F shallow brass nut	
72	3.A0120	Set of 3/4" seals	
73	1.013431	D.18 pipe, gas valve - manifold	2522570

73	1.020437	D.18 pipe, gas valve - manifold	2376639
73	1.013431	D.18 pipe, gas valve - manifold	
74	1.016246	M4x8 self-forming screw, crosshead	
75	1.1656	3.5x6.4 self-tapping screw, crosshead, nickel-plated	
75	1.015498	M3.5x4 screw, crosshead	
76	1.012256	115°C clicson thermostat	2237941
76	1.018792	105°C clicson thermostat	
77	1.019431	G20 12 ramps gas manifold	
77	1.019516	LPG 12 ramps gas manifold	
78	nfs	G20 gas nozzle, d.1.30	
78	nfs	LPG gas nozzle, d.0.77	2237941
79	nfs	Washer, gas nozzle	
80	1.013429	D.18 pipe, exchanger - 3-way valve	
81	1.011141	17.86x2.62 O-ring, silicone, 70 sh	
82	1.010371	Clip, exchanger pipes	
83	1.014359	D.18 pipe, pump - exchanger	2584399
84	2.010663	Side wall, sealed chamber	
84	2.012626	Side wall, sealed chamber	
85	1.6600	Grommet, silicone, d.16	
86	1.6572	Grommet, silicone, d.14.5	
87	1.5780	Grommet, silicone, d.2	2376639
88	1.4066	3.5x9.5 self-tapping screw	
89	1.8403	Mesh filter, stainless	
90	1.017601	Ceramic fibre panel, rear	
91	1.1142	3.2x16 self-tapping screw, "Rapid Fix"	
92	1.013154	Adhesive foam strip, d.15x3	2584399
93	2.012615	Plate, air distribution	
94	2.011874	Mounting wall, combustion chamber	
97	1.5899	Package of pair of plugs d.10x50	
98	1.012247	Seal, flue outlet diaphragm	
99	1.014473	D.14 pipe, hot outlet	2584399
100	1.0278	Seal, 28x21x2 in flexoid	
101	1.1269	1-2" F shallow brass nut	
102	1.013427	D.18 pipe, 3-way valve - system flow	
103	1.017563	Automatic vent valve	
104	3.A1124	Set of 3/8" seals	2584399
105	1.013420	D.8 pipe, expansion tank	
106	3.A1343	Set of 1" seals	
107	3.013147	Return manifold assembly	
108	1.4275	Drain outlet with hose union	
109	3.012844	Flue outlet, diaphragm complete	2584399
110	1.011126	3-bar safety valve with O-ring	
111	1.013471	Filler valve extension	
112	1.014375	Plastic grid, bottom	
113	2.010055	Cover, d.80 hole	
114	1.010334	Seal, d.80 hole	2584399
115	1.7022	4.2x9.5 self-tapping screw, crosshead, tropicalized	
116	1.016372	Pocket flange	
117	2.010352	Flue gas diaphragm, d.41,5	
118	1.020372	Seal, twin lip, d.60	
119	1.6922	10.77x2.62 O-ring, nitrile, 70 sh	2584399
120	1.010430	Plug for pocket flange	
121	1.011057	Screw, pressure test point	
122	1.2363	4x8 silicone tube	
123	1.5759	Grommet, silicone, d.7	
124	1.6406	Grommet, silicone, d.5	2584399
124	1.5759	Grommet, silicone, d.7	
125	3.013299	Frame assembly	
126	2.011197	Side wall small, sealed chamber	
127	1.016036	6-litre expansion tank	
130	1.4246	M4 lock washer	2584399
131	1.0110	4.2x13 self-tapping screw, crosshead, flat point	
132	nfs	1.8x1.5 O-ring	
134	nfs	13.94x2.62 O-ring, epdm 70 sh	
136	nfs	M8 nut	
137	1.1342	Seal, 34x27x2 in flexoid	2376639
138	1.2170	M4x8 screw, crosshead	
138	1.016246	M4x8 self-forming screw, crosshead	
140	1.020645	8-litre flow limiter	
141	1.014640	15x2.62 O-ring, epdm	
142	nfs	Three-way diaphragm	2376639
143	nfs	M5x10 screw	
144	1.015093	Drain cock stem with O-ring	
145	nfs	M5 nut	
146	nfs	Cover, 3-way	
147	nfs	Diaphragm contrast spring	2376639
148	1.012711	Seal, self-centring	

149	nfs	Snap ring	2376639
150	nfs	Contrast spring mount	
151	nfs	Poppet contrast spring	
152	1.015561	Circulating pump 15-50	
153	nfs	Cartridge, system side	
154	nfs	Washer	2376639
155	nfs	Cartridge, fittings side	
156	nfs	Stem	
157	1.6729	Epdm probe cap	
158	1.021762	NTC fast immersion probe	
159	nfs	M4x10 grub screw, stainless steel	2376639
160	nfs	Housing, 3-way valve	
161	3.A1363	Set of 1/2" seals	
162	1.013430	13-plate exchanger	
163	1.2169	M4x10 grub screw, cone point	
169	1.019081	Microswitch	2376639
170	1.021979	Micro push-rod	
171	nfs	Microswitch mount	
172	1.013422	D.18 pipe, delivery and return (conn.)	
173	1.1356	3/4" F nut, flanged end pipe, d.18	
174	1.0375	D.18-3/4"M Vabco fitting - complete	2376639
175	1.017577	D.14 pipe, hot outlet (connection)	
176	2.0381	1/2" F nut, flanged end pipe, d.14	
177	3.012806	3-way valve assembly	
178	1.020058	D.14-1/2"M Vabco fitting - complete	
179	1.018094	G1-2 twin-cone gas cock D.18	2376639
180	1.013423	D.18 pipe, gas connection	
181	1.014376	D.14 pipe, cold inlet (conn.)	
182	1.1572	1/2" M ball valve, d14 Vabco fitting	
183	1.1705	Two cable bracket	
184	3.011236	Remote Friend control kit	2376639
185	1.018160	Control unit, ignitor - sensor	
186	1.012641	Rubber buffer	
187	1.017496	Absolute pressure switch	
188	1.014377	Absolute pressure switch cap	
192	1.017228	Fitting, condensation tray	2376639
194	1.015640	Fitting for cold inlet	
195	2.012163	Rx fin air deflector	
196	3.013212	Set of ignition electrode leads	
197	2.011539	L - bracket for cover	
198	2.011817	Lx fin air deflector	2237941
199	1.8745	1/8"M plug	
200	3.015436	Kit, plate exchanger	